



Ghadeer
Petrochemical
Company (Private joint Stock)

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No: _____
Date: _____
Ref: _____

Poly Vinyl Chlorid (K-65R)

Description	Unit	Range	Testing Method
K-VALVE	-	65+1	DIN-53726
Inherent Viscosity	-	0.9-0.94	ASTM-D-1243-66
Fish Eye	No	0-25	BFG 909-F
Dark Resin (Particle in 250 gr PVC)	No.Max	30	HWS-6.7
Retained on mesh 40	WT%Min	Trace	DIN-53734
Retained on Mesh 63	WT%Min	90	DIN-53734
Retained on Mesh 250	WT%Min	5	DIN-5373 n
Bulk Density	gr/Lit	540-600	DIN-53466
Flow Time	Seconds	15-30	BFG-1092-E
Plasticiser Acceptance (gr DOP/100gr PVC)	DOP/100 gr (min)	10	DIN-53417/1
Residual VCM Content	ppm max	1	BFG-1005-F
Volatiles (Heat Loss)	WT%Min	0.3	BFG-362-H

